
Ski having a mounting aid for a binding, process for the manufacture of such a ski,
and corresponding mounting aid

Protective Claims

1. Ski or similar device for sliding on snow having a mounting aid for a binding (28) or components thereof, which aid is mounted on the top face (32) of the ski and is especially in the form of a binding plate (10),
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) is durably connected to the top face (32) of the ski in such a manner that ski (23) and mounting aid (10) form an integral constructional unit in terms of the mechanical properties.
2. Ski according to claim 1,
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) has approximately the same values as the associated attachment portion (23) in terms of
 - thermal expansion,
 - tensile strength,
 - flexural strength and torsional rigidity, etc..
3. Ski according to claim 1 or 2,
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) is welded or bonded to the top face (32) of the ski.
4. Ski according to claim 3,
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) is welded or bonded over the whole surface to the top face (32) of the ski.

5. Ski according to any one of claims 1 to 4,
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) comprises a longitudinal guide (19, 20) with undercut (35, 36) for the longitudinal positioning and fixing of the binding (28) or of binding components.
6. Ski according to claim 5,
c h a r a c t e r i s e d i n t h a t
the mounting aid is a plate which is either T-shaped or U-shaped in cross-section, the two upwardly projecting arms in the latter case each being drawn inwards or being directed to protrude laterally outwards.
7. Ski according to any one of claims 1 to 6,
c h a r a c t e r i s e d i n t h a t
the mounting aid, when formed as a binding plate, is either of two-part construction, having a front (11) and rear (12) portion, or of one-part construction, the front and rear portions of the binding plate (10) in the latter case being connected to one another by a connection piece or similar connecting portion (13).
8. Ski according to claim 7,
c h a r a c t e r i s e d i n t h a t
the connecting portion (13) is of narrower form and thinner wall thickness than the front and rear portions of the binding plate (10).
9. Ski according to claim 7 or 8,
c h a r a c t e r i s e d i n t h a t
the connecting portion (13) is displaceable in the longitudinal direction of the ski relative to the front (11) and/or the rear (12) portion of the binding plate (10).
10. Ski according to any one of claims 7 to 9,
c h a r a c t e r i s e d i n t h a t

arrangements are provided only in the region of the front (11) and/or in the region of the rear (12) portion of the binding plate (10) for the longitudinal positioning and fixing of the binding (28).

11. Ski according to any one of claims 1 to 10,
c h a r a c t e r i s e d i n t h a t
at the side associated with the ski top-face (32), the mounting aid (10) has nipple-like or stud-like lugs (24, 25, 26), which correspond to complementary recesses in the top face (32) of the ski.
12. Ski according to any one of claims 1 to 11,
c h a r a c t e r i s e d i n t h a t
there are formed on the mounting aid (10) snap-in lugs or detent apertures (14, 15), spaced from one another in the longitudinal direction of the ski, for the snap-in positioning and fixing of a binding (28) or components thereof.
13. Ski according to any one of claims 1 to 12,
c h a r a c t e r i s e d i n t h a t
the mounting aid (10) consists of a plastics material, a wood laminate, or a plastics/wood and/or plastics/metal laminate.
14. A process for the manufacture of a ski having a mounting aid, especially in the form of a binding plate, for a binding or for components thereof
c h a r a c t e r i s e d i n t h a t
the mounting aid is either welded or bonded to the top face of the ski in a separate operating step after manufacture of the ski, or is positioned on the ski body together with the ski top-face or the corresponding top layer after having previously been welded or bonded thereto.
15. Process according to claim 14,
c h a r a c t e r i s e d i n t h a t

at the side facing the ski top-face, the mounting aid is provided with an adhesive in order then to be positioned inside a ski positioning device - where necessary after prior removal of a protective film from the adhesive side - on the top face of the ski and bonded fast thereto.

16. Process according to claim 15 or 16,
c h a r a c t e r i s e d i n t h a t
the ski top-face is mechanically or chemically roughened at the adhesion site for the mounting aid in order to obtain a strong connection between ski top-face and mounting aid.
17. Mounting aid, especially binding plate (10), for mounting a binding (28) or components thereof on a ski (23) according to any one of claims 1 to 13 and 14 to 16,
c h a r a c t e r i s e d i n t h a t
it comprises a longitudinal guide (19, 20) with undercut (35, 36).
18. Mounting aid according to claim 17,
c h a r a c t e r i s e d i n t h a t
it has tapped holes (16, 17, 18) for fixing a binding or binding components, for example a heel plate.
19. Mounting aid according to claim 17 or 18, which in plan view is waisted, that is to say comprises a central connecting portion (13) which is of narrower form and/or thinner wall thickness than a front (11) and/or rear (12) portion.